

Safety Data Sheet
For Compliance with OSHA 29 CFR 1910.1200 and ANSI Z400.1-1998

| 1. Product and Company Identification | | |
|---------------------------------------|---|--|
| Product Name | PolyColor Screen Ink Reducer | |
| Manufacturer's name | Horizons Incorporated | |
| Address | 18531 South Miles Road Cleveland, Ohio 44128 | |
| Emergency Telephone Number | (216) 475-0555 | |
| Information Telephone Number | (216) 475-0555 | |

| 2. Hazards Identification | | | |
|---------------------------|--|--|--|
| GHS Classification | | | |
| H227 | Flammable liquid – Category 4 | | |
| H303 | Acute toxicity, Oral – Category 5 | | |
| H333 | Acute toxicity, Inhalation – Category 5 | | |
| H313 | Acute toxicity, Dermal – Category 5 | | |
| H318 | Skin corrosion/irritation – Category 2 | | |
| H320 | Serious eye damage/eye irritation – Category 2B | | |
| GHS Label Elements | | | |
| Hazard Pictogram | ! | | |
| Signal Word | Warning | | |
| Hazard Statements | | | |
| H227 | Combustible liquid | | |
| H303 | May be harmful if swallowed | | |
| H313 | May be harmful in contact with skin | | |
| H333 | May be harmful if inhaled | | |
| H315 | Causes skin irritation | | |
| H320 | Causes eye irritation | | |
| Precautionary Statements | | | |
| P210 | Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking | | |
| P264 | Wash thoroughly after handling | | |
| P280 | Wear protective gloves, protective clothing, and eye protection | | |
| P302+P352 | IF ON SKIN: wash with plenty of water | | |
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove | | |
| | contact lenses, if present and easy to do. Continue rinsing | | |
| P332+P337+P313 | If skin or eye irritation occurs or persists: Get medical advice/attention | | |
| P312 | Call a poison center/doctor if you feel unwell | | |
| P362+P364 | Take off contaminated clothing and wash before reuse | | |
| P403 | Store in a well-ventilated place | | |

| 3. Composition/Information on Ingredients | | | |
|---|------------|-----|--|
| Components/ Materials | CAS Number | % | |
| 2-Butoxyethanol | 111-76-2 | 100 | |

| 4. First Aid Measu | res |
|--------------------|---|
| Inhalation | Promptly remove to fresh air. If breathing is stopped or irregular, administer artificial respiration. Get medical attention immediately. |
| Skin Contact | Wash affected area with soap & water after contact. Rinse immediately with plenty of water for at least 15 minutes Remove & wash contaminated clothing before reuse. If irritation develops, get medical attention. |
| Eye Contact | In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops & persists. |
| Ingestion | Rinse mouth with water. Give at least two glasses of milk or water. DO NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. |

| 5. Fire Fighting Measures | | |
|---------------------------------|--|--|
| Flammable Properties | Flash point – >150°F (66°C) TCC | |
| Flammable Limits | | |
| Lower Flammable Limit | Not available | |
| Upper Flammable Limit | Not available | |
| Hazardous Combustion Products | Carbon monoxide, Carbon dioxide. | |
| Unusual Fire/Explosion Hazards | Combustion products may be irritating to the skin, eyes, nose, and respiratory system. | |
| Extinguishing Media | Foam. Carbon Dioxide (CO ₂). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. | |
| Special Firefighting Procedures | Wear self-contained breathing apparatus & protective clothing to prevent contact with skin and eyes. Cool containers with water spray. Fire or intense heat may cause violent rupture of packages. | |

| 6. Accidental Release Measures | | |
|--------------------------------|--|--|
| Small Spill | Absorb spill with an inert material and place in a chemical waste container | |
| Large Spill | Remove all sources of ignition. Ventilate area. Contain spilled liquid with sand or earth. Absorb spill with an inert material and shovel into a chemical waste container. Prevent runoff from entering into sewers and ditches which lead into natural waterways. | |

| 7. Handling and Storage | | |
|-------------------------|--|--|
| Handling | Avoid contact with eyes and clothing. Keep container closed. Use only in a well ventilated area. Wash thoroughly after handling. Avoid prolonged or repeated breathing of mists and vapors. Avoid prolonged or repeated contact with skin. | |
| Storage | Store between 65-85°F. Keep containers sealed when not in use. | |

| 8. Exposure Control/Personal Protection | | | | |
|---|----------|--|------------|---------------------|
| Exposure Limits | | | | |
| Chemical Name | CAS No. | OSHA | ACGIH | NIOSH |
| 2-Butoxyethanol | 111-76-2 | 120 mg/m3 TWA | 20 ppm TWA | 700 ppm IDLH |
| | | | | ND – Not Determined |
| Engineering Controls | | Control airborne concentrations below the exposure limits. Use only with adequate ventilation. Local exhaust ventilation may be necessary. Keep containers covered whenever possible. | | |
| Respiratory Protection | | When respiratory protection is required, use a NIOSH approved air- purifying respirator equipped with an organic vapor canister. For emergency and other conditions where exposure limits may be greatly exceeded, use an approved positive-pressure, self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. | | |
| Skin Protection | | Wear protective gloves and clothing. Use solvent-resistant apron & boots, if needed. | | |
| Eye Protection | | Use safety glasses with side shields or, preferably, chemical goggles. | | |

| 9. Physical and Chemical Properties | | |
|-------------------------------------|----------------------------|--|
| Boiling Point | 340°F (171°C) | |
| Specific Gravity | 0.9 | |
| % Volatiles | 100% | |
| Solubility in Water | Soluble in all proportions | |
| pH | No information available | |
| Odor | Mild, characteristic odor | |
| Form | Liquid | |
| Color | Water white | |
| VOC | 7.52 lbs/gal coating | |

| 10. Stability and Reactivity | |
|----------------------------------|--|
| Chemical Stability | Stable under normal storage conditions |
| Conditions to Avoid | Keep product away from heat, sparks, static electricity, and open flame. |
| Incompatibility | Strong acids. Strong bases. Strong oxidizing agents. Reducing agents |
| Hazardous Decomposition Products | Burning can produce carbon monoxide, and carbon dioxide when |
| | heated to decomposition. |
| Hazardous Polymerization | Will not occur |

| 11. Toxicological Information | | |
|---|---|--|
| Results of component toxicity test performed: | | |
| Data for 2-Butoxyethanol (CAS 111-76-2) | Acute Toxicity Data: Oral rat LD50: 470 mg/kg; Skin rabbit LD50: 220 mg/kg; Inhalation rat LC50: 2.21 mg/L (4 hr) Listed by ACGIH as A3 (animal carcinogen). | |
| | | |

| 12. Ecological Information | | | |
|---|---------------------------|----------------|--|
| The following properties are ESTIMATED from the components of the preparations. | | | |
| Potential Toxicity: | | | |
| Toxicity to Lepomis macrochirus (LC50): Toxicity to Daphnia magna (EC50): | 1490 mg/L /96 Hr (static) | | |
| | 1698-1940mg/L /24F | l r | |
| Persistence and degradability | | ND | |
| Chemical Oxygen Demand (COD) | | ND | |
| Biochemical Oxygen Demand (BOD) | | ND | |
| Chemical Fate Information | | ND | |
| | | | |

13. Disposal Considerations
Liquid material should be disposed as flammable waste. Note that Federal, State and local laws governing disposal of materials can differ. Ensure proper disposal compliance with proper authorities before disposal.
Contact a licensed professional waste disposal service to dispose of large quantities of this material

| 14. Transport Information | | |
|---------------------------|----------------------------|--|
| Proper Shipping Name | Combustible Liquid, N.O.S. | |
| UN No. | NA1993 | |
| IATA Class | Not Regulated | |
| Packing Group | Not Applicable | |

| 15. Regulatory Informat | tion |
|------------------------------|---|
| U.S. Federal Regulations | |
| TSCA Section 8 (b) Inventory | All components are listed on the TSCA Chemical Inventory |
| OSHA | Hazardous by definition of Hazard Communications Standard |
| | (29CFR1910.1200) |
| SARA Hazard Category | · · |
| SARA 302 Components | No listed components |
| SARA 313 Components | 2-Butoxyethanol |
| SARA 311/312 Hazards | Acute health Hazard, Chronic Health Hazard, Fire Hazard |
| State Regulations | |
| Massachusetts Right To Know | 2-Butoxyethanol |

| Components | |
|---------------------------------------|--|
| Pennsylvania Right To Know Components | 2-Butoxyethanol |
| New Jersey Right To Know Components | 2-Butoxyethanol |
| California Proposition 65 Components | This product does not contain any chemical known to the State of |
| | California to cause cancer or reproductive harm. |
| | · |

| 16. Other Information | |
|-----------------------|--|
| HMIS | |
| H – 2 | |
| F-2 | |
| R – 0 | |
| PPE – B | |

The information in this material safety data sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared for the guidance of plant engineering, operations & management, and for persons working with or handling this product. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions but does not purport to be all inclusive. Horizons Incorporated shall not be held liable for any damage resulting from handling or from contact with the above product.